



Geon™ Vinyl Flexible B6500

Flexible Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• General Purpose • Medium Gloss		
Uses	• General Purpose		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.24	1.24	ASTM D792
Molding Shrinkage - Flow	0.019 to 0.023 in/in	1.9 to 2.3 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (100% Strain)	525 psi	3.62 MPa	ASTM D638
Tensile Strength ² (Break)	1500 psi	10.3 MPa	ASTM D638
Tensile Elongation ² (Break)	460 %	460 %	ASTM D638
Elastomers	Typical Value (English)	Typical Value (SI)	Test Method
Tear Strength ³	220 lbf/in	38.5 kN/m	ASTM D624
Compression Set (73°F (23°C), 22 hr)	22 %	22 %	ASTM D395
Clash-Berg Modulus			ASTM D1043
--	3500 psi	24.1 MPa	
-67°F (-55°C)	45000 psi	310 MPa	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness			ASTM D2240
Shore A	65	65	
Shore A, 15 sec	57	57	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-60.0 °F	-51.1 °C	ASTM D746
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.0591 in (1.50 mm), ALL)	HB	HB	UL 94

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	370 to 390 °F	188 to 199 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	335 to 345 °F	168 to 174 °C

Notes

¹ Typical values are not to be construed as specifications.

² 20 in/min (510 mm/min)

³ Die C, 20 in/min (510 mm/min)

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